Demand Driven: Managing The Chaos Of Unpredictable Sales



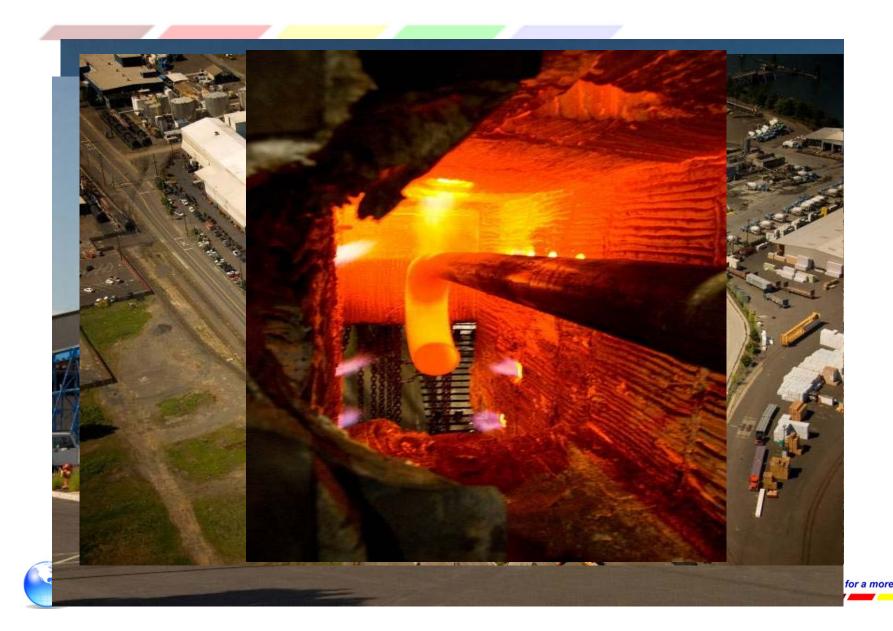


Who We Are

- Tube Forgings of America, Inc.
 - Location: Portland, Oregon
- Tube Forgings of America is one of the nation's leading manufacturers of precision welding fittings. TFA's elbow and tee-shaped fittings are used as connecting points in oil, chemical and power companies pipelines, as well as in water treatment, automobile plants and highrise buildings.



Who We Are



A DDMRP Mindset

- We Have Been Demand Driven Since 2007
- Demand Driven Has Set Us Apart From The Rest
- Demand Driven Has Enabled Us To Compete <u>and</u>
 Prosper In What Has Become A Very Volatile
 Market
- With Demand Driven Logic, We Can Determine
 The Right Actions To Maintain Our Current
 Market, and Position Ourselves For Future Growth

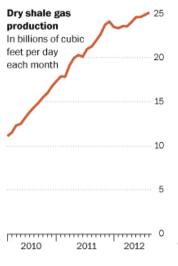


What Is Driving Our Market?

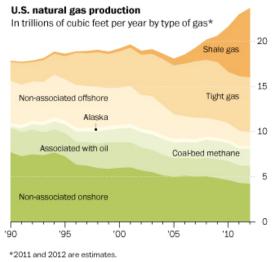
The Energy Boom

Specifically-Nature Gas Production......

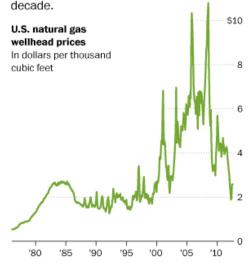
Shale gas production has more than doubled since January 2010.



This has helped increase overall U.S. natural gas production, despite flat to declining production in traditional gas fields. In the future, shale gas is expected to play an even bigger role.



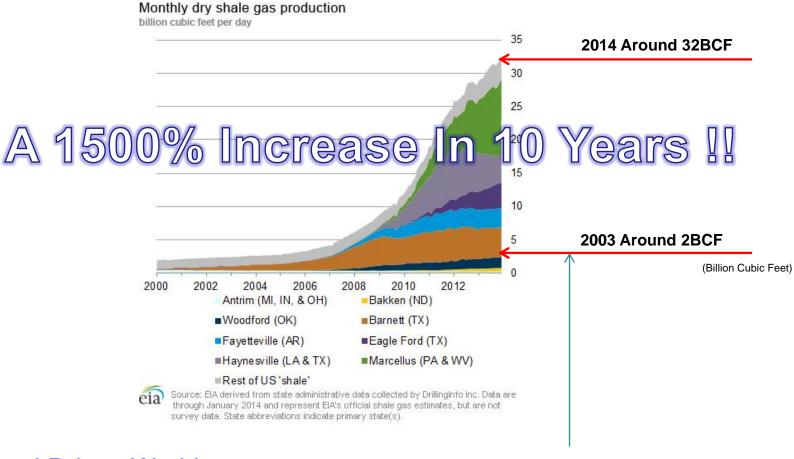
Natural gas wellhead prices crashed in April. They have recovered somewhat but remain near the lowest level in the past





THE RISE OF THE ENERGY SECTOR- USA

• A sample Of One Sector Of The Energy In The US Market:





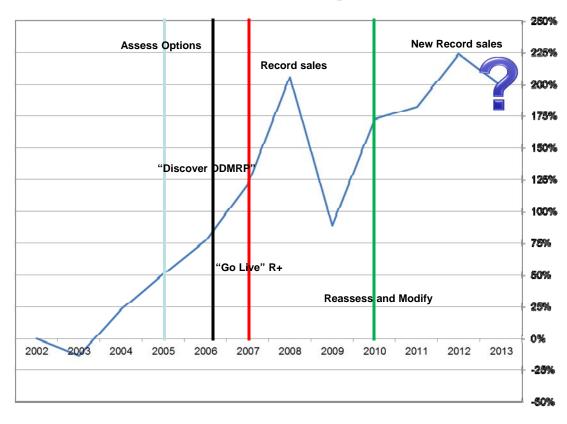
Years Of Dynamic Change

- 2006-2008 3rd Qtr. ...Sustained Growth
- 2009 Rapid Decline
- 2010 Rapid Recovery
- 2011 Sustained Growth Returns
- 2012 Sustained Growth Continues
- 2013 Stable Sales, But Product Mix Continues To Change
- 2014 Projected To Be Slightly Stronger Than 2013



Positioning For Ongoing Growth

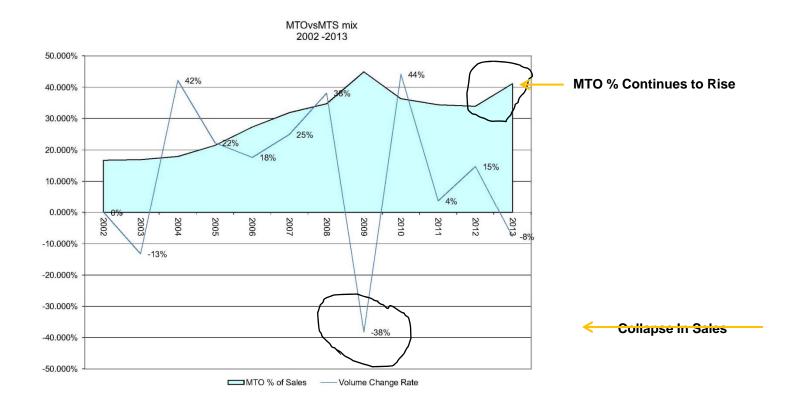
Sales Total Growth 2002 through 2013





Volatile Years

Make To Order Vs Make To Stock





Summary

DDMRP has been a guiding force in our business:

- Allowing our company to grow quickly and expeditiously during the good times,
- Enabling us to react smoothly through good markets and bad, with a minimum of pain
- Allowing us to focus on the right metrics, positioning us to be a viable company for years to come.

